

**SHELL AND TUBE HEAT EXCHANGERS
STH
(Steam to water – Horizontal installation)**

DESCRIPTION

The ADCA ST series steam to water shell and tube heat exchangers are shorter and lighter than the alternative shell and tube exchangers manufactured with smooth pipes. The use of extruded low fin tubes has the advantage that it can improve the external surface and thermal performance.

MAIN FEATURES

Corrosion-resistant stainless steel low finned tube bundle construction.
Straight tubes for easy cleaning.
Floating head at the end of the tube bundle, avoiding tube stresses caused by thermal expansion and contraction.

USE: Steam, water, hot condensate and other fluids compatible with the construction.

AVAILABLE

MODELS: STH/S – carbon steel shell.
STH/SS – completely in stainless steel.

CONNECTIONS: Flanged EN 1092-1 PN 16.
Flanged ASME B16.5 Class 150.
Female threaded ISO 7 Rp or NPT.

INSTALLATION: Can be installed on floor, walls or hanging from the ceiling.
Steam runs inside the tubes and process water outside.
See IMI – Installation and maintenance instructions.

ORDER

REQUIREMENTS: Steam pressure and temperature.
Inlet and outlet water temperature.
Water mass flow or heat exchanged.



CE MARKING – GROUP 2 (PED – European Directive)

PN16	Category Tube side	Category Shell side
STH4.075 to 4.150	1 (CE marked)	SEP
STH5.075 to 5.150	1 (CE marked)	SEP
STH6.075 to 6.150	1 (CE marked)	SEP
STH8.075 to 8.150	2 (CE marked)	SEP
STH10.075 to 10.150	2 (CE marked)	SEP
STH12.075 to 12.150	2 (CE marked)	SEP

BODY LIMITING CONDITIONS *

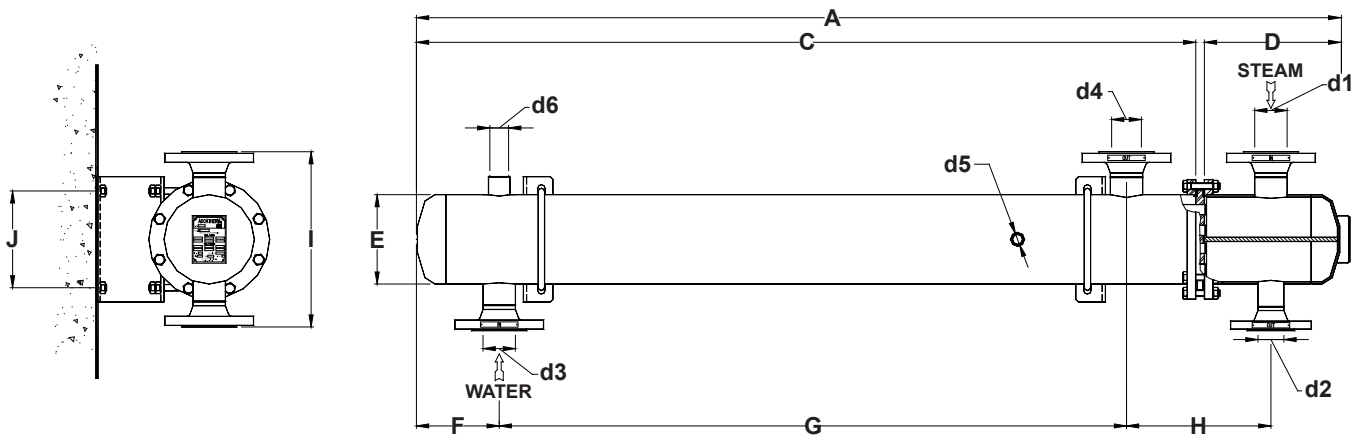
PN 16		CLASS 150	
ALLOWABLE PRESSURE	RELATED TEMPERATURE	ALLOWABLE PRESSURE	RELATED TEMPERATURE
16 bar	50 °C	16 bar	50 °C
15 bar	100 °C	15 bar	100 °C
12,7 bar	200 °C	12,6 bar	200 °C
12 bar	250 °C	–	–

Min. operating temp.: -10 °C; Design code: AD-Merkblatt.

* Rating according to EN 1092-1:2018.

PMO – Maximum operating pressure for saturated steam: 13 bar.

MATERIALS		
DESIGNATION	STH/S	STH/SS
Tube bundle	AISI 316L / 1.4404	AISI 316L / 1.4404
Tube sheet	AISI 316 / 1.4401	AISI 316 / 1.4401
Heads	S235JRG2 / 1.0038; P235GH / 1.0345	AISI 316 / 1.4401; AISI 316L / 1.4404
Inlet / outlet pipes	P235GH / 1.0345	AISI 316 / 1.4401
EN flanges	P250GH / 1.0460	AISI 316 / 1.4401
ASME flanges	ASTM A105 / 1.0432	AISI 316 / 1.4401
Sockets	ASTM A105 / 1.0432	AISI 316 / 1.4401
Supports	S235JRG2 / 1.0038	AISI 304 / 1.4301



DIMENSIONS (mm)															
MODEL	A	C	D	E	F	G	H	I	J	d1 *	d2 *	d3 *	d4 *	d5	d6
STH4.075	965	785	166	114	120	550	207	314	116	50	25	50	50	1/2"	3/4"
STH4.100	1215	1035	166	114	120	800	207	314	116	50	25	50	50	1/2"	3/4"
STH4.150	1715	1535	166	114	120	1300	207	314	116	50	25	50	50	1/2"	3/4"
STH5.075	1050	790	245	140	160	510	276	340	150	65	40	65	65	1/2"	3/4"
STH5.100	1300	1040	245	140	160	760	276	340	150	65	40	65	65	1/2"	3/4"
STH5.150	1800	1540	245	140	160	1260	276	340	150	65	40	65	65	1/2"	3/4"
STH6.075	1093	820	255	168	180	500	288	368	180	65	40	65	65	1/2"	3/4"
STH6.100	1343	1070	255	168	180	750	288	368	180	65	40	65	65	1/2"	3/4"
STH6.150	1843	1570	255	168	180	1250	288	368	180	65	40	65	65	1/2"	3/4"
STH8.075	1176	840	320	220	197	487	304	420	230	80	50	80	80	1/2"	1"
STH8.100	1426	1090	320	220	197	737	304	420	230	80	50	80	80	1/2"	1"
STH8.150	1926	1590	320	220	197	1237	304	420	230	80	50	80	80	1/2"	1"
STH10.075	1185	855	306	273	205	448	356	473	285	80	50	80	80	1/2"	1"
STH10.100	1435	1105	306	273	205	698	356	473	285	80	50	80	80	1/2"	1"
STH10.150	1935	1605	306	273	205	1198	356	473	285	80	50	80	80	1/2"	1"
STH12.075	1307	877	407	324	277	400	430	540	336	100	50	100	100	1/2"	1"
STH12.100	1557	1127	407	324	277	650	430	540	336	100	50	100	100	1/2"	1"
STH12.150	2057	1627	407	324	277	1150	430	540	336	100	50	100	100	1/2"	1"

* Merely indicative values. Final sizes will be determined after order, considering the effective flow rates and connections.
Pipe connections are sized considering the correct thermal insulation, not included but recommended to be applied after the installation.